

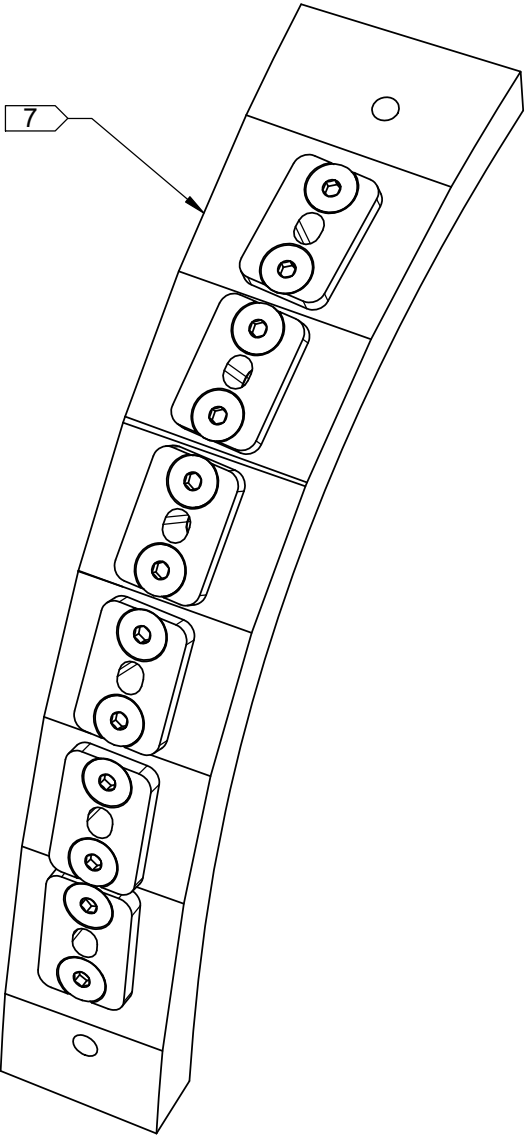
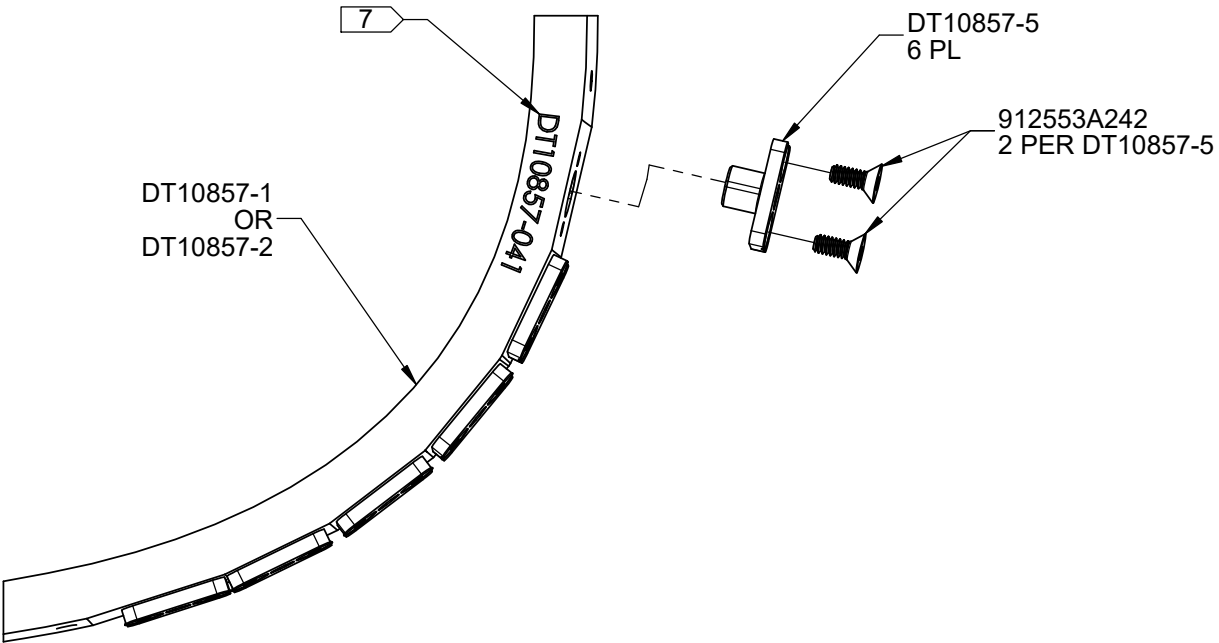
QTY -041	QTY -042	Number	DESCRIPTION
X		DT10857-041	SLOTTED SHORT SIDE ASSY, LH
	X	DT10857-042	SLOTTED SHORT SIDE ASSY, RH
1		DT10857-1	SLOTTED SHORT SIDE, LH
	1	DT10857-2	SLOTTED SHORT SIDE, RH
6	6	DT10857-5	BUSHING, .06 SLOT
12	12	91253A242	#10-24 SCREW .500 LG (McMaster-Carr)

D

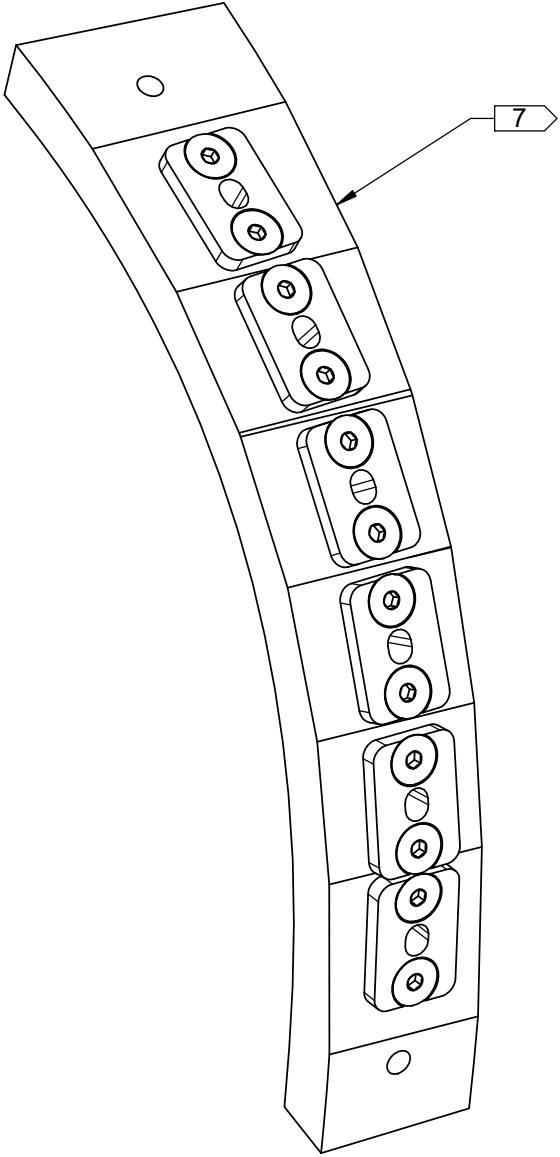
C

B

A



DT10857-041 SLOTTED SHORT SIDE ASSY, LH

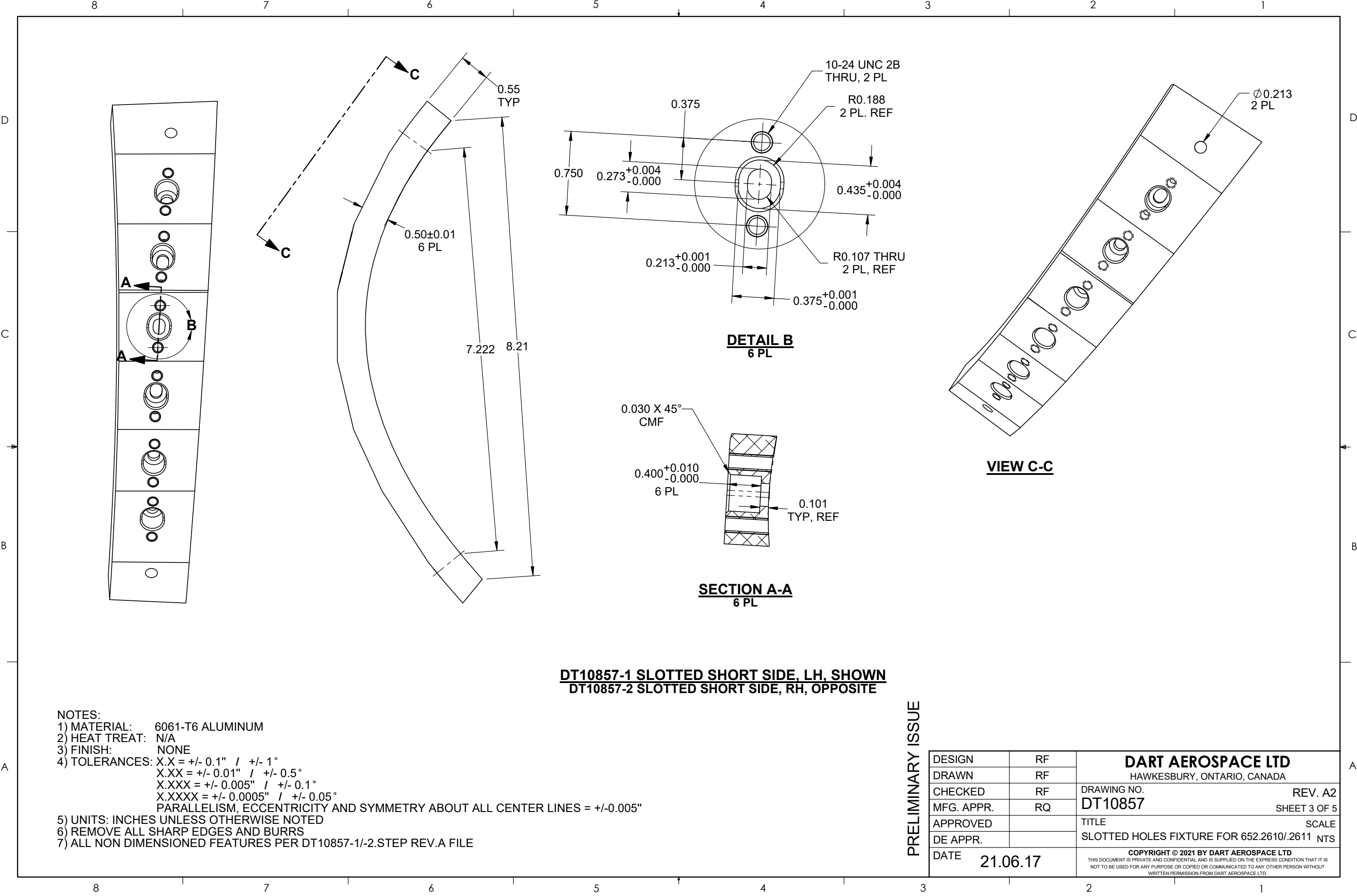


DT10857-042 SLOTTED SHORT SIDE ASSY, RH

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: NONE
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) REMOVE ALL SHARP EDGES AND BURRS
7) IDENTIFICATION: IDENTIFY ASSEMBLY NUMBER PER DART QSI 044
8) PRESS SLIDE FIT D10857-5 BUSHING INTO DT10857-1 AND DT10857-2 SLOTTED SHORT SIDE, LH/RH
9) ASSEMBLE DT10857-5 BUSHING WITH 912553A242 SCREW AS SHOWN

PRELIMINARY ISSUE

A	NEW ISSUE	RF	21.06.17
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	RF	DRAWING NO.	REV. A2
MFG. APPR.	RQ	DT10857	SHEET 1 OF 5
APPROVED		TITLE	SCALE
DE APPR.		SLOTTED HOLES FIXTURE FOR 652.2610/.2611	NTS
DATE	21.06.17	COPYRIGHT © 2021 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

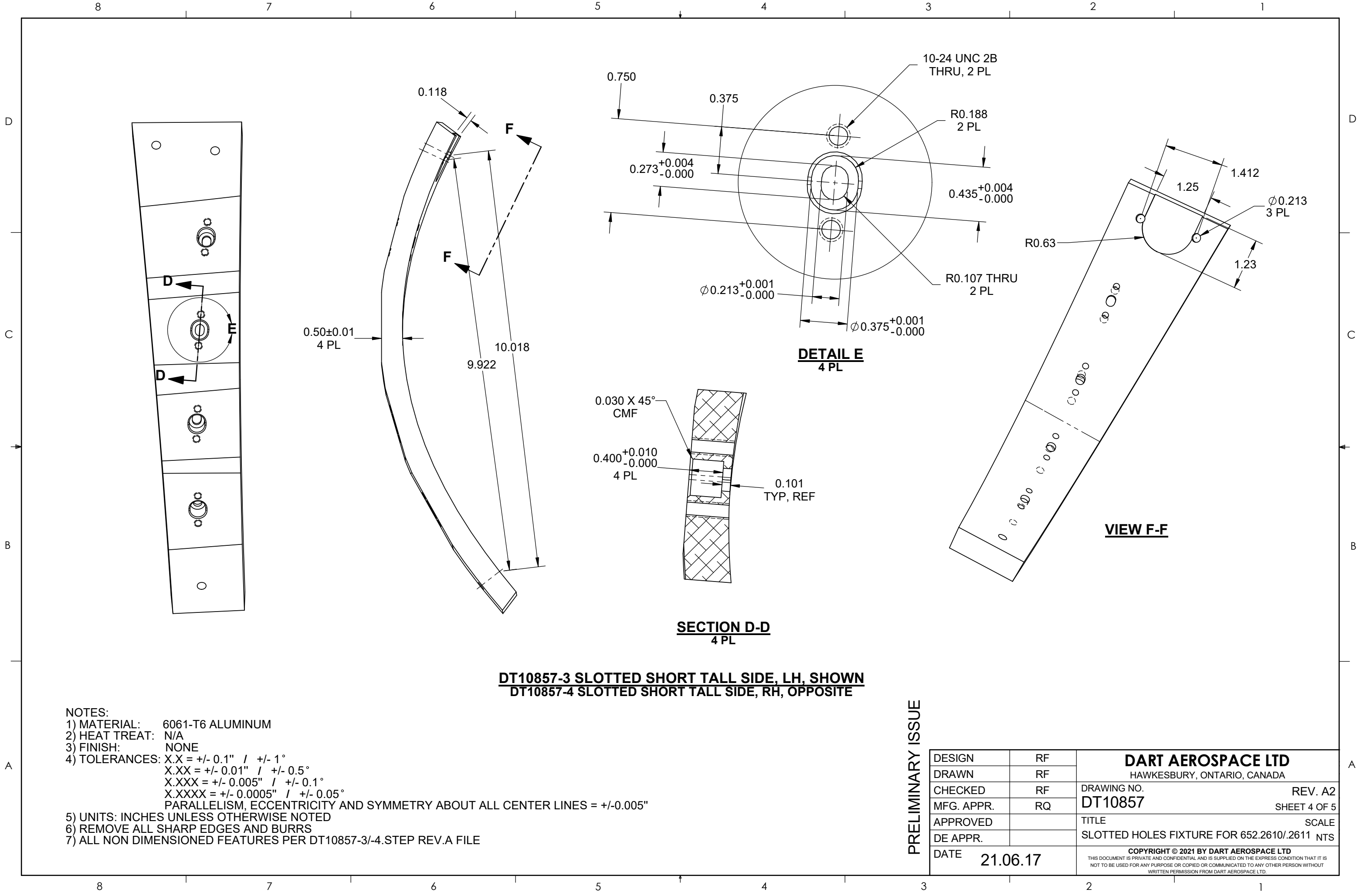


NOTES:
1) MATERIAL: 6061-T6 ALUMINUM
2) HEAT TREAT: N/A
3) FINISH: NONE
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) REMOVE ALL SHARP EDGES AND BURRS
7) ALL NON DIMENSIONED FEATURES PER DT10857-1/-2.STEP REV.A FILE

DT10857-1 SLOTTED SHORT SIDE, LH, SHOWN
DT10857-2 SLOTTED SHORT SIDE, RH, OPPOSITE

PRELIMINARY ISSUE

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	RF	DRAWING NO. DT10857	REV. A2
MFG. APPR.	RQ		SHEET 3 OF 5
APPROVED		TITLE	SCALE
DE APPR.		SLOTTED HOLES FIXTURE FOR 652.2610/.2611 NTS	
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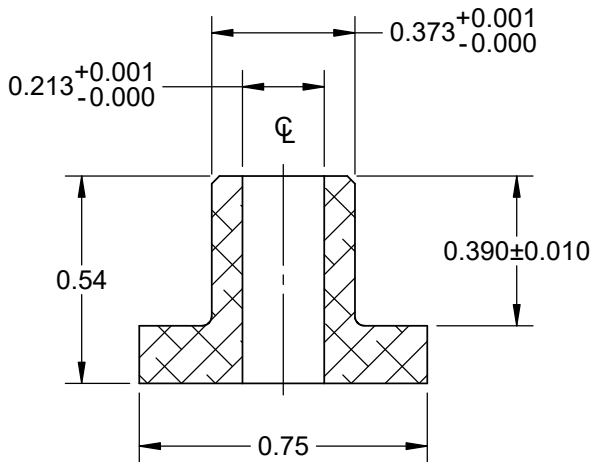


DT10857-3 SLOTTED SHORT TALL SIDE, LH, SHOWN
DT10857-4 SLOTTED SHORT TALL SIDE, RH, OPPOSITE

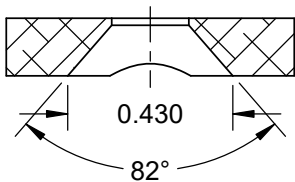
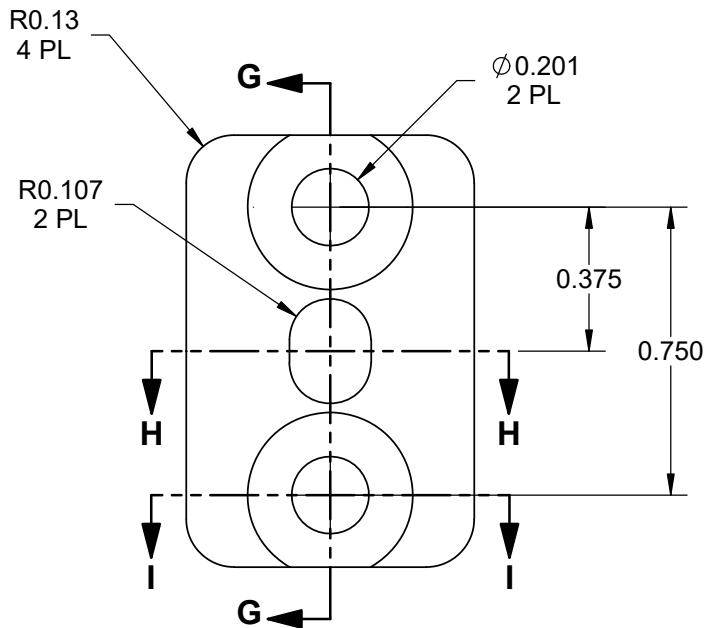
- NOTES:
- 1) MATERIAL: 6061-T6 ALUMINUM
 - 2) HEAT TREAT: N/A
 - 3) FINISH: NONE
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) REMOVE ALL SHARP EDGES AND BURRS
 - 7) ALL NON DIMENSIONED FEATURES PER DT10857-3/-4.STEP REV.A FILE

PRELIMINARY ISSUE

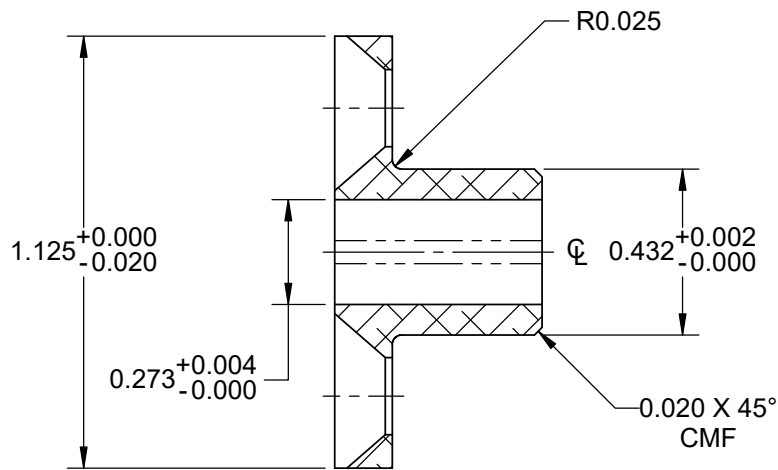
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	RF	DRAWING NO.	REV. A2
MFG. APPR.	RQ	DT10857	SHEET 4 OF 5
APPROVED		TITLE	SCALE
DE APPR.		SLOTTED HOLES FIXTURE FOR 652.2610/.2611 NTS	
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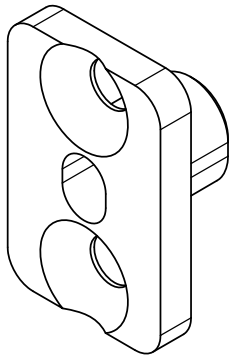
SECTION H-H



SECTION I-I
2 PL



SECTION G-G



NOTES:
1) MATERIAL: 17-4PH H900, SS
2) HEAT TREAT: N/A
3) FINISH: NONE
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) REMOVE ALL SHARP EDGES AND BURRS
7) ALL NON DIMENSIONED FEATURES PER DT10857-5.STEP REV.A FILE

DT10857-5 BUSHING, .06 SLOT

PRELIMINARY ISSUE

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	RF	DRAWING NO. DT10857	REV. A2 SHEET 5 OF 5
MFG. APPR.	RQ	TITLE SLOTTED HOLES FIXTURE FOR 652.2610/.2611 NTS	
APPROVED		DATE 21.06.17	
DE APPR.			
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